

680
SERIES

Limited WARRANTY

This Limited Warranty is extended to the original purchaser of a Sundance® 680 Series spa, manufactured after November 1, 2005 and installed for residential outside the United States of America, Canada and Mexico.

5 FIVE YEAR SHELL STRUCTURE
680 Series spas are warranted against water loss due to defects in the spa shell for five years from the original date of purchase.

3 THREE YEAR SHELL SURFACE
680 Series spas are warranted against blisters, cracks, or delamination of the interior surface of the spa shell due to defects in workmanship or materials for three years from the original date of purchase.

1 ONE YEAR EQUIPMENT AND CONTROLS
680 Series electrical equipment components (specifically the pumps, heater, and control system) are warranted against malfunctions due to defects in workmanship or materials for one year from the original date of purchase.

WARRANTIES FOR OTHER COMPONENTS

The spa cover, light bulb, light lenses, fuses, headrests, cabinet finish and filter are warranted to be free of defects in workmanship or materials at the time of delivery. All other factory-installed components, including but not limited to the cabinet, frame, skimmer, and jets, are warranted against malfunction due to defects in workmanship or materials for one year from the date of purchase.

PERFORMANCE

To obtain service in the event of a defect covered by this Limited Warranty, notify Sundance Spas (the "Manufacturer") as soon as possible and use all reasonable means to protect the spa from further damage. Upon proof of purchase, a designated service representative will correct the defect subject to the terms and conditions contained in this Limited Warranty. There will be no charge for parts or labor to repair the defect, although providing access to effect the repair is the responsibility of the spa owner. The spa owner may be assessed reasonable costs of travel. If the Manufacturer determines that repair of the covered defect is not feasible, it reserves the right to provide a replacement spa instead, equal in value to the purchase price of the original spa. In such an event, costs for removal of the original spa, shipping costs from the factory for the replacement spa and delivery and installation of the replacement will be the responsibility of the spa owner. The replacement spa will carry the balance of the original spa's warranty, if any. Replacement spa covers are not included with replacement spas.

WARRANTY LIMITATIONS

This Limited Warranty is void if: the Manufacturer or its designated representative determines that the spa has been subjected to alteration, neglect, misuse or abuse, or freight damage caused by the common carrier; any repairs have been attempted by anyone other than a designated representative; or if the failure is caused by accident, acts of God or other causes beyond the control of the Manufacturer. Neglect, misuse and abuse include any installation, operation or maintenance of the spa other than in accordance with the instructions contained in the owner's manual provided with the spa, including but not

limited to the failure to maintain proper water chemistry and chemical balance and the use of abrasive or improper cleaners. This Limited Warranty does not provide coverage for any item attached to or installed on the spa after the date of manufacture, or for gaining access to any component for repair or replacement. Spa units used in a commercial application are excluded from any coverage whatsoever. The spa owner accepts liability for repair work performed by anyone other than the Manufacturer or its designated service representative.

LIMITATIONS

This Limited Warranty takes the place of all other warranties, express or implied, in fact or at law, including implied warranties of merchantability and fitness for a particular purpose. All warranty service must be performed by the Manufacturer or its designated representative. No agent, dealer, distributor, service company or other party is authorized to change, modify or extend the terms of this limited warranty in any manner whatsoever. The Manufacturer will not be responsible for any statements or representations made in any form that go beyond, are broader than, or are inconsistent with any authorized literature or specifications furnished by Sundance Spas.

DISCLAIMERS

Except as specifically provided by laws of individual countries, the Manufacturer and its representatives shall not be liable for any injury, loss, cost or other damage, whether incidental or consequential, arising out of any defect covered by this limited warranty, including without limitation, loss of use of the spa and cost for removal of defective product even if the Manufacturer has been advised of the possibility of damage. The liability of the Manufacturer under this limited warranty, if any, shall not exceed the original amount paid for the defective product. Coverage under this limited warranty shall commence as of the original date of purchase and the duration of such coverage shall not extend for any reason whatsoever beyond the stated time periods. These disclaimers shall be equally applicable to any service provided by the Manufacturer and its designated representatives.

Sundance® Spas